

■ ECO ■ ECR	NO. 4026	EFF DATE OF CHG 2/22/94	REQUESTED BY J. JONES	PREMIER	PAGE <u>1</u> OF <u>3</u>
REASON FOR CHANGE		DOCUMENTS EFFECTED 206-AA-1002	SYSTEM INSTALL, MOUNTING PROVISIONS, BELLY	MATL DISPOSITION	
DRAWING IMPROVEMENT			REWORK	STORE	IN MFG.
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF 206 SERIES	SCRAP		
DISPOSITION/COMMENTS REV. "IS" B		THIS IS AN UNINCORPORATED ECO (STC SH3763SW)			

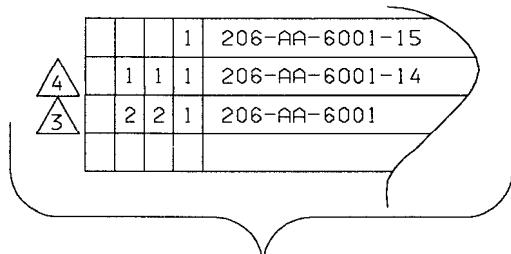
DESCRIPTION

SHEET 1

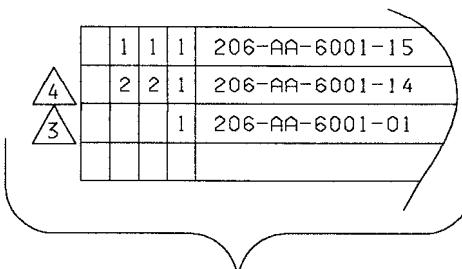
"ADDED" NOTE 6 ZONE 8D

6.  BOND ITEM 4 & 5 TO AIRCRAFT SKIN WITH ITEM 8.

"CHANGED" PARTS LIST ZONE 4B



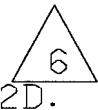
"WAS"



"IS"

SHEET 1A

"ADDED" FLAG NOTE 6 ZONE 8D & 2D.



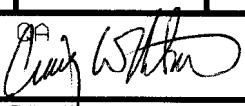
NEXT TO ITEM 4 & 5 CALL-OUTS

SHEET 2

"ADDED" FLAG NOTE 6 ZONE 6D, 5D, 5C, & 2C.



NEXT TO ITEM 4 & 5 CALL-OUTS

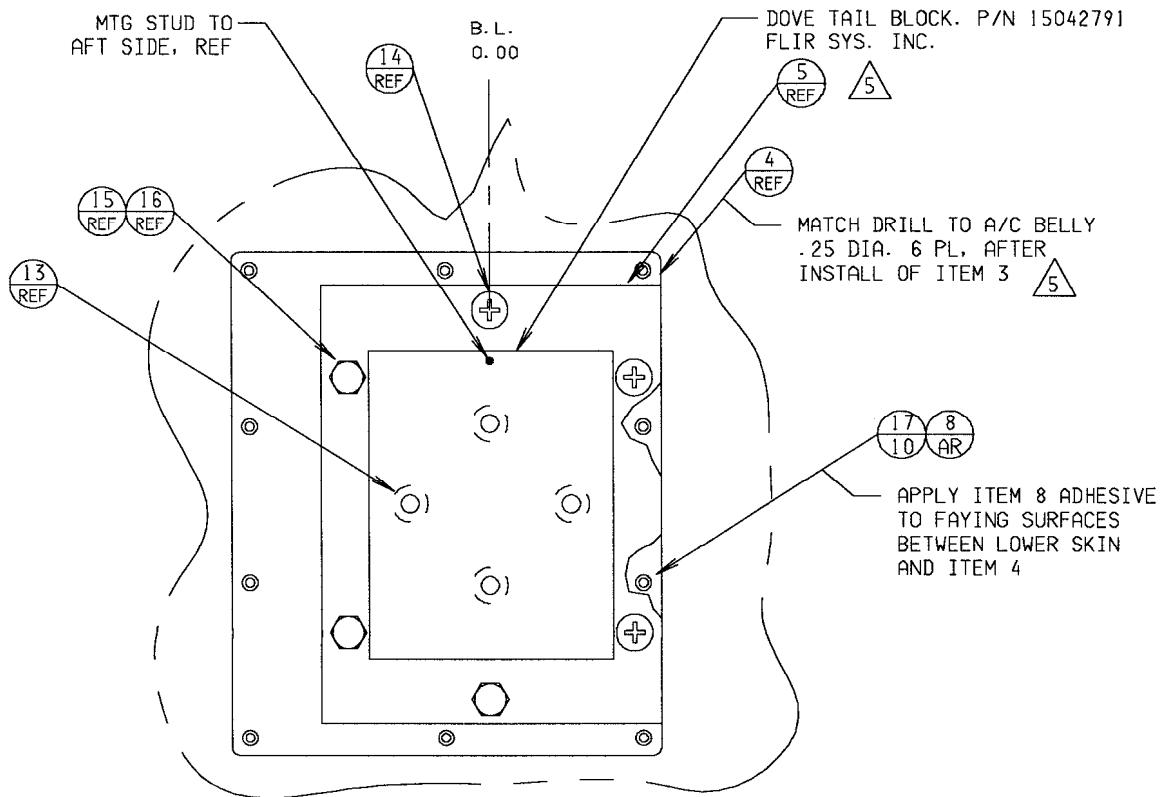
IMPACT INTERCHANGEABILITY DRAWING CHANGE SPECIFICATION SPARES	YES <input type="checkbox"/> <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	NO <input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	PROCUREMENT ACTION YES <input type="checkbox"/> <input checked="" type="checkbox"/>	PRIORITY 1 <input checked="" type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/>	CHANGE CLASSIFICATION ■ RECORD □ PMA MAJOR □ TSO MAJOR □ PMA MINOR □ TSO MINOR	
PREPARED BY R. MADARIS	DATE 2/22/94	PROJECT ENG	DATE		DATE 2/22/94	FAA SUBMITTAL YES
CHECKED BY 	DATE 2/22/94	MFG	DATE	PROD SPRT	DATE	ENGRG APPR 
						DATE 2/22/94

■ ECO ■
4026

■ ECR ■

SHEET 1A CONTINUED

"CHANGED" SECTION B-B ZONE 2C

SECTION B-B

SCALE .75=1
LKG UP AT BELLY
FINISH; PAINT ALL PARTS
EXCEPT DOVETAIL BLOCK TO
MATCH ACFT BELLY

"WAS"

SHEET 2 CONTINUED

"CHANGED" MADE THE SAME CHANGE TO SECTION D-D ZONE 3B THAT WAS MADE TO SECTION B-B ZONE 2C SHEET 1A

"CHANGED" CALL-OUT ZONE 5A

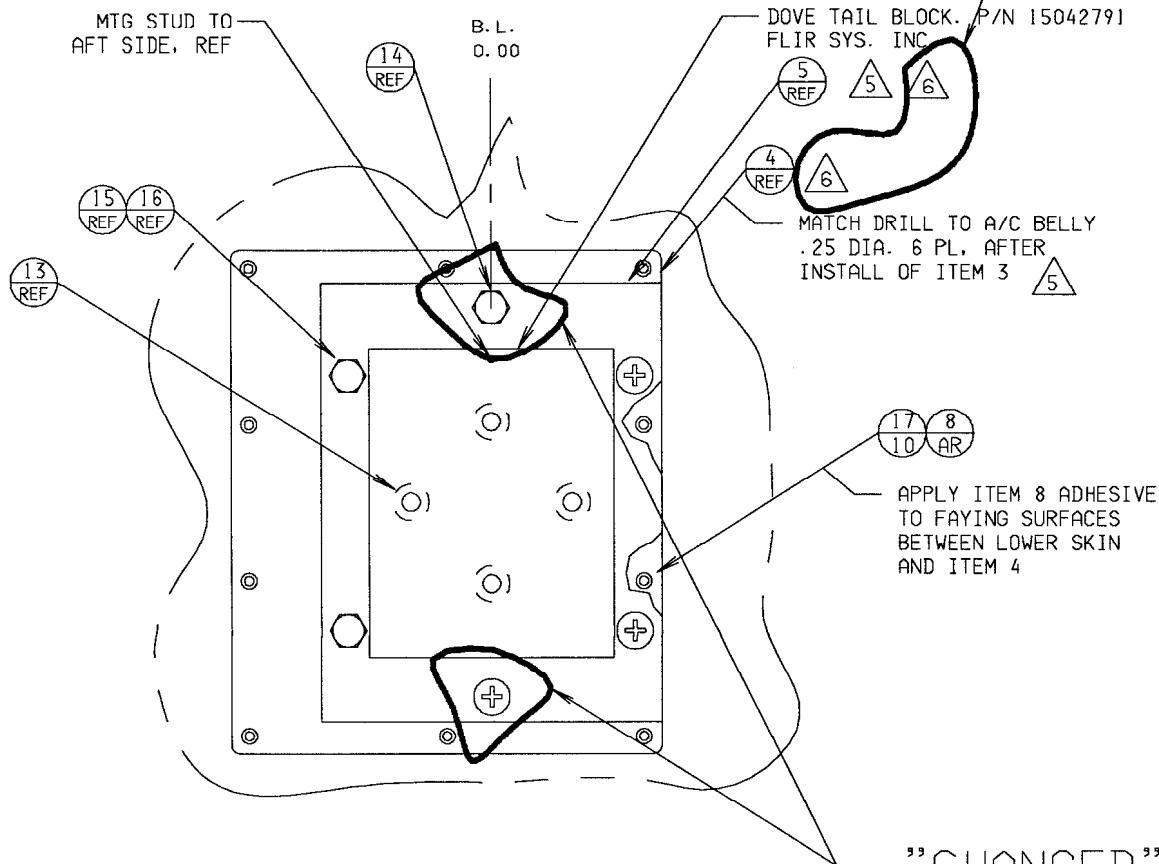
"WAS" LOCATE ITEM 4 DOUBLER AS SHOWN.
MATCH DRILL A/C FLOOR .128 DIA (#30 DRILL)
CLECO IN PLACE. OPEN HOLES TO .25 DIA.
THRU AND ENLARGE HOLES THRU ITEM 3
DOUBLER AND TOP SKIN ONLY TO .375 DIA.
CORE OUT HONEYCOMB ALL AROUND TO FORM
1.00 DIA. CAVITY. INSTALL ADHESIVE FILLER
HOLES, PER DETAIL "E"
INJECT ITEM 8 WHILE HOLDING INSERTS
IN PLACE WITH SCREWS FROM BOTTOM.

ECR
ECO 4026

ECO 4026
ECR

SHEET 1A CONTINUED

"CHANGED" SECTION B-B ZONE 2C



SHEET 2 CONTINUED

"CHANGED" CALL-OUT ZONE 5A

"IS" LOCATE ITEM 4 DOUBLER AS SHOWN,
MATCH DRILL A/C FLOOR .128 DIA (#30 DRILL)
CLECO IN PLACE. OPEN HOLES TO .25 DIA.
THRU AND ENLARGE HOLES THRU ITEM 4
DOUBLER AND TOP SKIN ONLY TO .375 DIA.
CORE OUT HONEYCOMB ALL AROUND TO FORM
1.00 DIA. CAVITY. INSTALL ADHESIVE FILLER
HOLES, PER DETAIL "E"
INJECT ITEM 8 WHILE HOLDING INSERTS
IN PLACE WITH SCREWS FROM BOTTOM.

"CHANGED"

ECR
ECO 4026

ECO 4026

ECR